Product Data

Somos® NeXt



Product Description

Somos[®] NeXt is an extremely durable stereolithography (SL) resin that produces very accurate parts with high feature detail. Based on the DMX-SL technology, Somos[®] NeXt is a next generation of material that facilitates the production of tough, complex parts with improved moisture resistance and greater thermal properties.

Applications

Somos[®] NeXt produces parts that are much more resistant to breakage than parts made with standard SL resins. It is ideal for use in functional testing applications as well as low-volume manufacturing applications where toughness is required. Market segments include aerospace, automotive, consumer products and electronics.

This resin is ideal for: Functional end-use performance prototypes, like: snap-fit designs, impellers, duct work, connectors and electronic covers, automotive housings and dashboard assemblies, packaging and sporting goods.

Technical Data: Liquid Properties

Appearance	White
Viscosity	~1,000 cps @ 30°C
Density	1.17 g/cm³ @ 25°C

Technical Data: Optical Properties

E _c	12.0 mJ/cm ²	[critical exposure]
D _p	5.80 mils	[slope of cure-depth vs. ln(E) curve]
E ₁₀	67.0 mJ/cm ²	[exposure that gives 0.254 mm (.010 inch) thickness]



Somos® NeXt is a next generation of SL resin technology: creates durable, accurate parts with high feature detail and excellent finishing characteristics, combined with exceptional moisture resistance and improved thermal properties.

Key Product Benefits:

- SL accuracy, sintered-like durability
- High feature detail
- Stiff & durable
- · Outstanding moisture resistance
- Easy finishing and processing

(continued) Rev Date: 04/10

For technical service, please visit: http://www.dsmsomos.com



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Technical Data: Mechanical Properties		Somos [®] NeXt Postcure	
ASTM Method	Property Description	Metric	Imperial
D638M	Tensile Modulus	2,370 - 2,490 MPa	343 – 361 ksi
D638M	Tensile Strength at Break	31.0 – 34.6 MPa	4.5 – 5.0 ksi
D638M	Tensile Strength at Yield	41.1 – 43.3 MPa	6.4 – 6.6 ksi
D638M	Elongation at Break	8 – 10%	8 – 10%
D638M	Elongation at Yield	3%	3%
D638M	Poisson's Ratio	0.42 - 0.44	0.42 - 0.44
D790M	Flexural Strength	67.8 – 70.8 MPa	9.8 – 9.9 ksi
D790M	Flexural Modulus	2,415 – 2,525 MPa	331 – 333 ksi
D2240	Hardness (Shore D)	82	82
D256A	Izod Impact (Notched)	0.47 – 0.52 J/cm	0.88 – 0.97 ft-lb/in
D570-98	Water Absorption	0.39 - 0.41%	0.39 – 0.41%

Technical Data: Somos® NeXt Thermal/Electrical Properties Postcure E831-05 C.T.E. -40° C -0° C $(-40^{\circ}$ F -32° F) 71.5 - 74.3 µm/m°C 39.7 - 41.3 µin/in⁰F E831-05 C.T.E. 0°C - 50°C (32°F - 122°F) 106.5 - 114.5 µm/m°C 59.2 - 63.6 µin/in^oF E831-05 C.T.E. 50°C - 100°C (122°F - 212°F) 168.6 - 175.4 µm/m°C 93.7 - 97.4 μin/in^oF E831-05 C.T.E. 100°C - 150°C (212°F - 302°F) 168.8 - 176.4 µm/m°C 93.8 - 98.0 µin/inºF D150-98 Dielectric Constant 60 Hz 4.65 4.65 D150-98 Dielectric Constant 1KHz 3.97 3.97 Dielectric Constant 1MHz D150-98 3.62 3.62 D149-97a Dielectric Strength 14.9 - 15.5 kV/mm 379 - 395 V/mil 43 - 47 °C E1545-00 109 - 116°F D648 HDT @ 0.46 MPa (66 psi) 55 - 57°C 131 - 134°F 48 - 51°C D648 HDT @ 1.81 MPa (264 psi) 119 - 124°F

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DSM Somos® 1122 St. Charles Street Elgin, Illinois 60120 USA Tel: +1-847-697-0400

Tel: +1-847-697-0400 Fax: +1-847-468-7785 **DSM Desotech bv** 3150 AB Hoek van Holland

The Netherlands Tel: +31-1743-15391 Fax: +31-1743-15530 DSM Desotech-China 476 Li Bing Road Zhangjiang Hi-Tech Park, Pudong New Area Shanghai 201203, China Tel: +(86) 21-6141 8064 Fax: +(86) 21-6141 8088

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